



Dart Aerospace Ltd.  
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Canada

Tel (613) 632-5200

RBE703A94-1130-01-23

Job Sheet 181134



DAS

005054

Part No: RBE703A94-1130-01-23

Job Qty: 4 ea

21

9-89

Part Name: Deflection Clip Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/22/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev B DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 90    | Start up Operation | 4 Ea  | 8/13/18    | 8/13/18  | 0.00      | 0.00    | Start Up Small Fab-2  |           | MCC            |
| 110   | Small Fab          | 4 pcs | 8/13/18    | 8/13/18  | 0.00      | 4.00    | Small Fab-3           |           | MCC DAS        |
| 120   | QC                 | 4 pcs | 8/13/18    | 8/13/18  | 0.00      | 0.00    | QC5                   |           | 38             |
| 130   | Packaging          | 4 pcs | 8/13/18    | 8/13/18  | 0.00      | 0.00    | Packaging3-1          |           | MCC 9-89       |
| 140   | QC21-SA            | 4 Ea  | 8/13/18    | 8/13/18  | 0.00      | 0.00    | QC21                  |           | 21 AUG 23 2018 |

Part Op 110 - 1-Assemble as per DWG, Sheet 9. 2-Apply Loctite to mating surfaces of item -33 and -27 -Loctite 263  
Descriptions: B M138904 Exp.: 9/20 \*\*\*Item -33 should not protrude past the surface of item -27\*\*\*

### Job BOM

| Part / Item          | Component Name                           | Quantity    | Operation             | Container    |
|----------------------|------------------------------------------|-------------|-----------------------|--------------|
| 90353A214            | Pan Head Machine Screw M4 x 0.7mm x 12mm | 8 Ea (2 ea) | 90-Start up Operation | FM138414-6   |
| 91595A155            | Dowel Pin 4mm x 12mm                     | 8 Ea (2 ea) | 90-Start up Operation | 5091268      |
| 98296A882            | Slotted Spring Pin Ø1/8" X 7/8"          | 4 Ea (1 ea) | 90-Start up Operation | 509138414-34 |
| 98338A022            | Cotter Pin Ø3/64" X 1/2"                 | 8 Ea (2 ea) | 90-Start up Operation | FM138414-35  |
| RBE703A94-1130-01-25 | Tab Adjuster Handle                      | 4 Ea (1 ea) | 90-Start up Operation | 5077399      |
| RBE703A94-1130-01-27 | Tab Adjuster Body                        | 4 Ea (1 ea) | 90-Start up Operation | 5081333      |
| RBE703A94-1130-01-29 | Tab Adjuster Clamp                       | 4 Ea (1 ea) | 90-Start up Operation | 5081635      |
| RBE703A94-1130-01-31 | Tab Adjuster Gauge Plate                 | 4 Ea (1 ea) | 90-Start up Operation | 5081669      |
| RBE703A94-1130-01-33 | Adjuster                                 | 8 Ea (2 ea) | 90-Start up Operation | 5054187      |
| 6NF45/A              | Knurled Nut                              | 8 Ea (2 ea) | 90-Start up Operation | 5093433      |

### Job Allocations

| Operation             | Component Part       | Required | Inventory | Allocated |
|-----------------------|----------------------|----------|-----------|-----------|
| 90-Start up Operation | 6NF45/A              | 8        | 42        | 0         |
|                       | 90353A214            | 8        | 74        | 0         |
|                       | 91595A155            | 8        | 124       | 0         |
|                       | 98296A882            | 4        | 237       | 0         |
|                       | 98338A022            | 8        | 74        | 0         |
|                       | RBE703A94-1130-01-25 | 4        | 6         | 0         |
|                       | RBE703A94-1130-01-27 | 4        | 6         | 0         |
|                       | RBE703A94-1130-01-29 | 4        | 6         | 0         |
|                       | RBE703A94-1130-01-31 | 4        | 6         | 0         |
|                       | RBE703A94-1130-01-33 | 8        | 17        | 0         |



Container No: S103518



Part: RBE703A94

Job No: 181134

Serial No/Batch: S103518

Revision: k

Inspector:

Exp Date:

Instructions:

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Date: 08/20/18



| Part Specifications                |
|------------------------------------|
| Specifications could not be found. |

Plex 7/23/18 8:05 AM dart.logan.david

